



检验报告

Test Report

No: JC22010011

SAMPLE: HATCH SEALING TAPES
INSPECTION: TYPE INSPECTION

Test report

No. JC22010011

Sample name Hatch sealing tape

Batch NO: 0001852

Date 2022-3-3

Samples quantity 5 rolls

Sample Status Good

Inspection content Thickness, appearance, tensile property, tear strength, heat resistance, low temperature exibility, watertightness, peel strength, oil penetration, persistent adhesivity, thermal ageing, heat stability

Testing standard GB23441-2009

Testing conclusion PASS

Inspector

孙爱花

Approved by

孙海萍



Shangdong province building waterproof material quality inspection centre
Shouguang city inspection centre

Item No.	Inspection	Standard Specs	Result	conclusion	According to
1	Thickness	$\geq 2.0\text{mm}$	2.01, 2.02, 2.01, 2.02, 2.02	PASS	GB23441-2009
2	Appearance	flat, no hole, caking, bubble, chipped edge	Meet requirement	PASS	GB/T328.2-2007
3	Tensile property N/50mm			PASS	GB/T328.9-2007
	Tensile Vertical	≥ 150	195		
	Tensile Horizontal	≥ 150	216		
	elongation in Max pull Vertical	≥ 30	66		
	elongation in Max pull Horizontal	≥ 30	59		
	elongation in breakage Vertical	≥ 150	165		
	elongation in breakage Horizontal	≥ 150	169		
4	Tear strength N	≥ 30	59	PASS	GB/328.18-2007
5	Heat resistance	slide less than 2mm in 70°C	0	PASS	GB/23441-2009
6	Low temperature flexibility	No crack in -20°C	No crack	PASS	GB/328.14-2007
7	Watertightness	0.2 Mpa, 120 min, waterproof	waterproof	PASS	GB/328.10-2007
8	Peel strength N/mm	≥ 1.0	1.2	PASS	GB23441-2009
9	Oil penetration	≤ 2	1	PASS	GB23441-2009
10	Persistent adhesivity, min	≥ 20	33	PASS	GB23441-2009
11	Thermal ageing			PASS	GB23441-2009
	Tensile holding rate % Vertical	≥ 80	85		
	Tensile holding rate % Horizontal	≥ 80	82		
12	Heat stability			PASS	GB23441-2009
	Appearance	No bulge, corrugation, slide, flow	No bulge, corrugation, slide, flow		
	Size change Vertical	≤ 2	0.3		
	Size change Horizontal	≤ 2	0.3		

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